

## Glossary

ABI	Annual Business Inquiry
CASE	Caithness & Sutherland Enterprise
CMR	coated mechanical reels
FTE	Full-Time Equivalent
GVA	Gross Value Added
INBSE	Inverness, Nairn, Badenoch & Strathspey Enterprise
LEC	Local Enterprise Company
m <sup>3</sup>	cubic metres
mm <sup>3</sup>	million cubic metres
MW	Mega watt
NBSK	Northern Bleached Softwood Kraft Pulp
ob	over bark (standard forest measure)
p.a.	per annum
SC paper	Supercalendered paper
SC A++	Supercalendered paper, Grade A For publication use.
SIC	Standard Industrial Classification
tpa	tonnes per annum
ub	under bark (standard forest measure)

Further explanation of pulp mills:-

The principal types of woodpulp are /"mechanical"/ and /"chemical"/ pulps.

Mechanical pulps are ground up, cleaned and have a bleaching process - they are of lower brightness and contain residual wood impurities, which cause yellowing and degradation of strength over time.

Chemical pulps are made by dissolving the wood in caustic, then treating the fibre with chemicals in several stages to remove impurities and produce a clean, strong and long-lasting pulp.

The term /"woodfree"/ does NOT mean that wood is not used in the process, but that the pulp and paper produced from it is free of mechanical pulp - the term has long been in use in the pulp and paper industry. The residues from the chemical pulping process can be burnt in a /"recovery boiler"/ to raise steam (and thus power) and recover nearly all of the chemicals used in the process for reuse.

The proposed Forscot mill will have both Mechanical and Chemical pulp mills on site.